



Beaulieu
International
Group



**Wall & Water:
Sealing the joints**

BerryAlloc Wall & Water

Sealing guidance for:

- HydroLoc inner and outer corners
- HydroLoc extensions
- Panel joints
- Base profiles
- Pipe implementations





Sealing HydroLoc inner corners

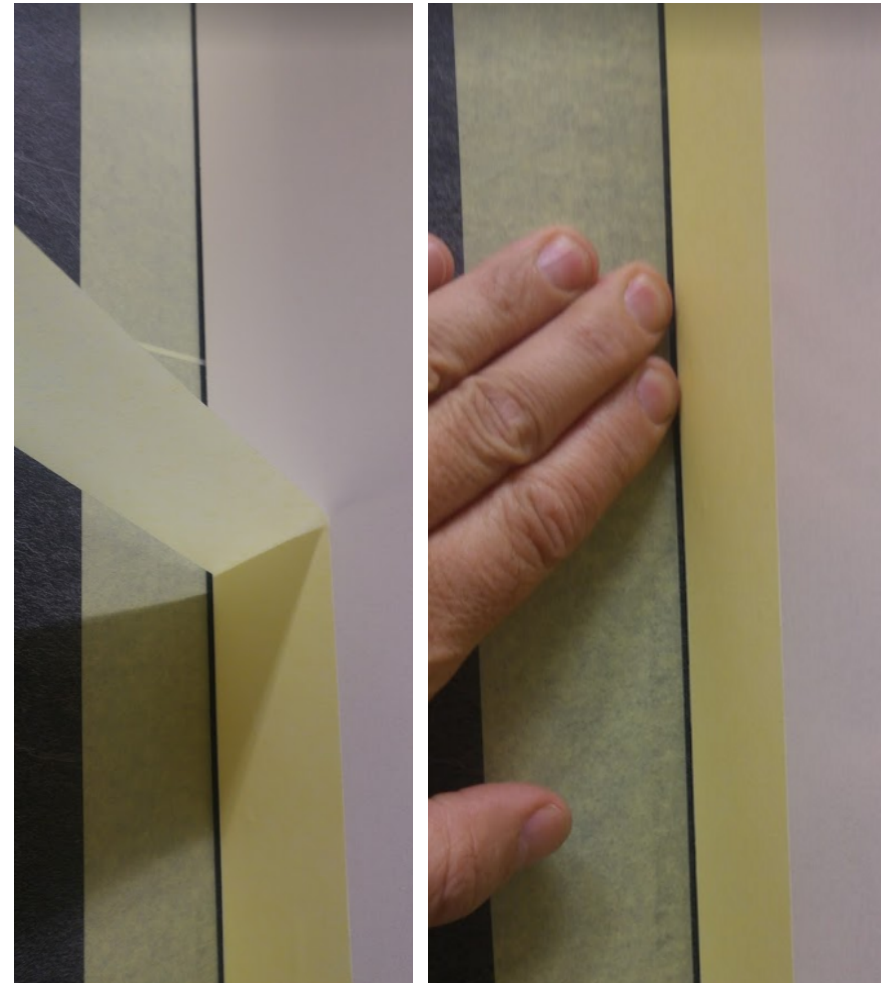
- After finished installation of BerryAlloc HydroLoc inner corners, use these steps for sealing the transition between the panels.





Step 1: Masking panel edges with tape

- Begin with masking the edges with tape before sealing with approved sealant.
- Make sure the masking tape sticks on the panel surface. If the tape is not connecting correctly, try to wash with spirit to make the tape stick.
- If you do this with accuracy, the transition joint will be nice and even.





Step 2: Applying sealant

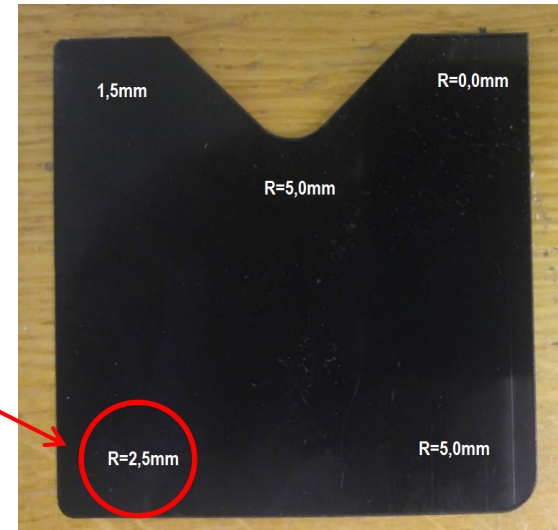
- Apply approved sealant into the gap between the panels.
- Make sure the sealant is pressed deep into the gap, so that the wooden edges are properly sealed.





Step 3: Even the transition joint

- Use for the inner corners the 2,5 mm radius on the sealant scraper to remove excess sealant in the transition groove.
- Try to move the sealant scraper in one long movement. This will make the sealant joint more even.





Step 4: Removing the masking tape

- Remove the masking tape before the sealant is dry and check the final result.
- Do not touch the sealant until it's dry!





Sealing HydroLoc outer corners

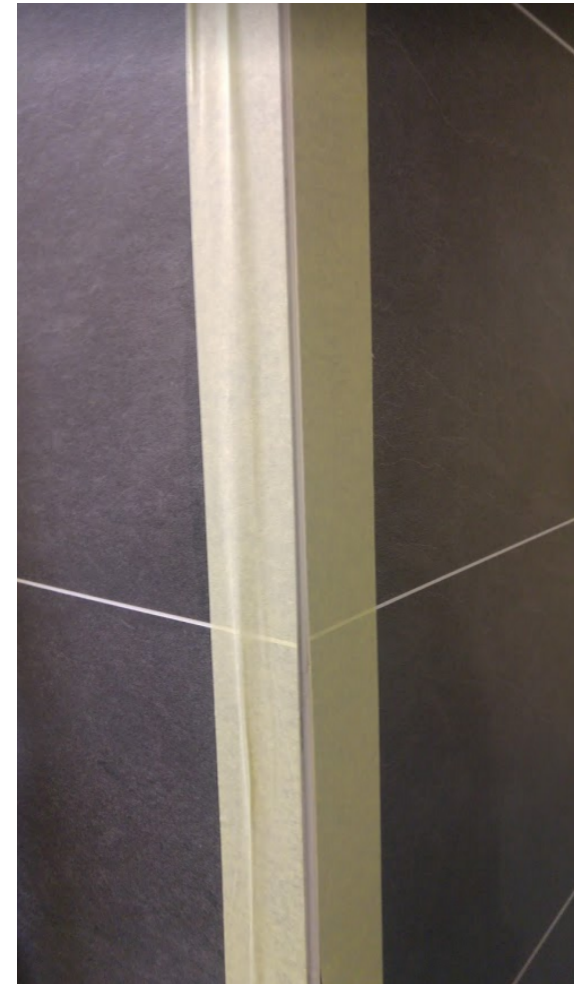
- After finished installation of BerryAlloc HydroLoc outer corners, use these steps for sealing the transition between the panels.





Step 1: Masking panel edges with tape

- Begin with masking the edges with tape before sealing with approved sealant.
- Make sure the masking tape sticks on the panel surface. If the tape is not connecting correctly, try to wash with spirit to make the tape stick.
- If you do this with accuracy, the transition joint will be nice and even.





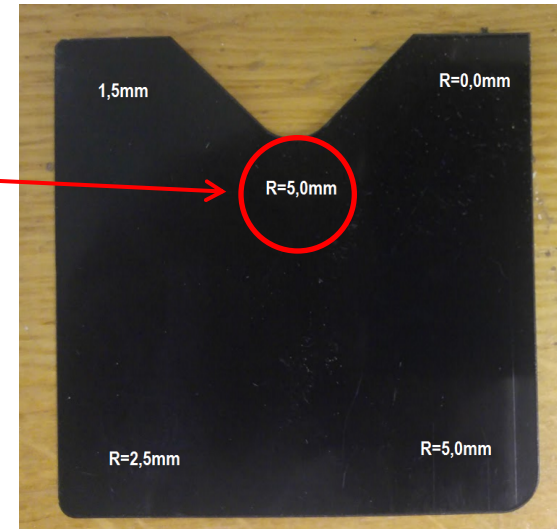
Step 2: Applying sealant

- Apply approved sealant into the gap between the panels.
- Make sure the sealant is pressed deep into the gap, so that the wooden edges are properly sealed.



Step 3: Even the transition joint

- Use for the outer corners the 5,0 mm radius on the sealant scraper to remove excess sealant in the transition joint.
- Try to move the sealant scraper in one long movement. This will make the sealant joint more even.





Step 4: Removing the masking tape

- Remove the masking tape before the sealant is dry and check the final result.
- Do not touch the sealant until it's dry!





Sealing HydroLoc extensions

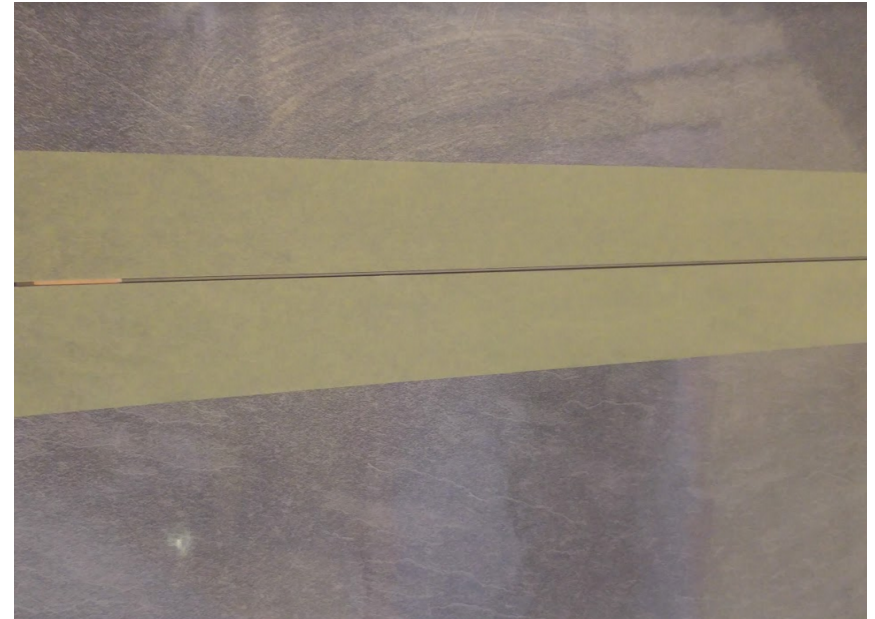
- After installation there will be a gap between the panels of approx. 2,0 mm.
- This chapter will show you how to seal the transition with sealant.





Step 1: Masking the edges with tape

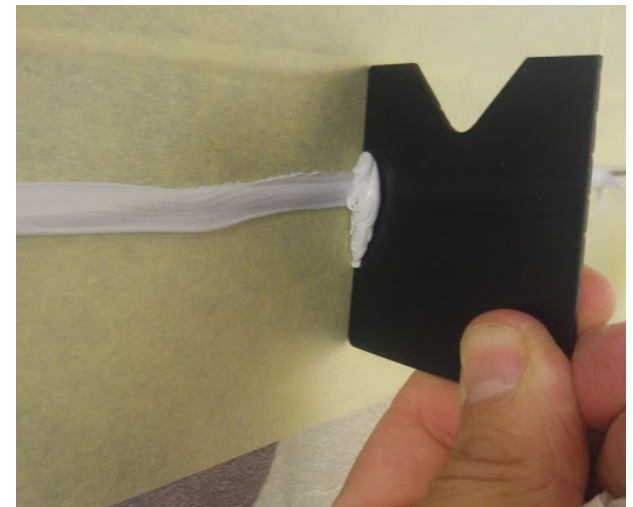
- Begin with masking the edges with tape before sealing with approved sealant.
- Make sure the masking tape sticks on the panel surface. If the tape is not connecting correctly, try to wash with spirit to make the tape stick.
- If you do this with accuracy, the transition joint will be nice and even.





Step 2: Applying sealant

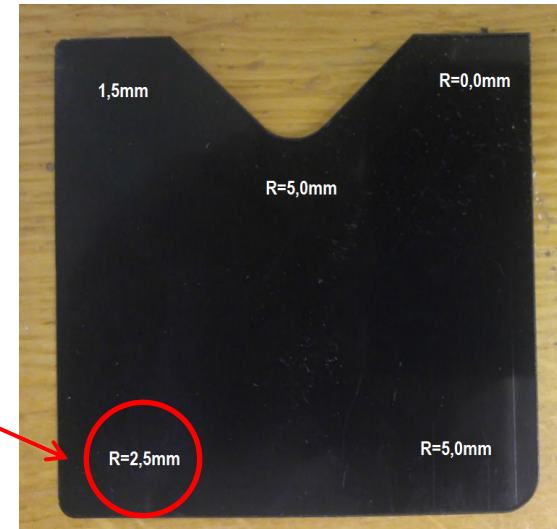
- Apply approved sealant into the gap between the panels.
- Make sure the sealant is pressed deep into the gap, so that the wooden edges are properly sealed.
- Use the straight edge on the sealant scraper to remove excess sealant.





Step 3: Even the transition groove

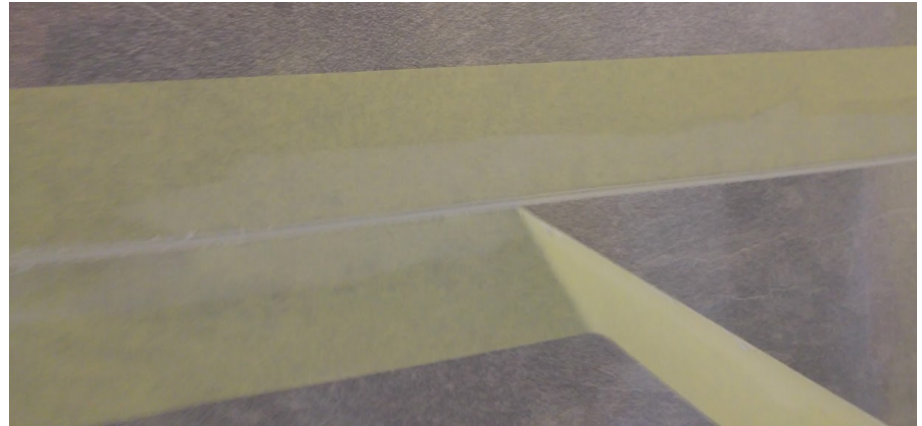
- Use for the extensions the 2,5 mm radius on the sealant scraper to remove excess sealant in the transition groove.
- Try to move the sealant scraper in one long movement. This will make the sealant joint more even.





Step 4: Removing the masking tape

- Remove the masking tape before the sealant is dry and check the final result.
- Do not touch the sealant until it's dry!

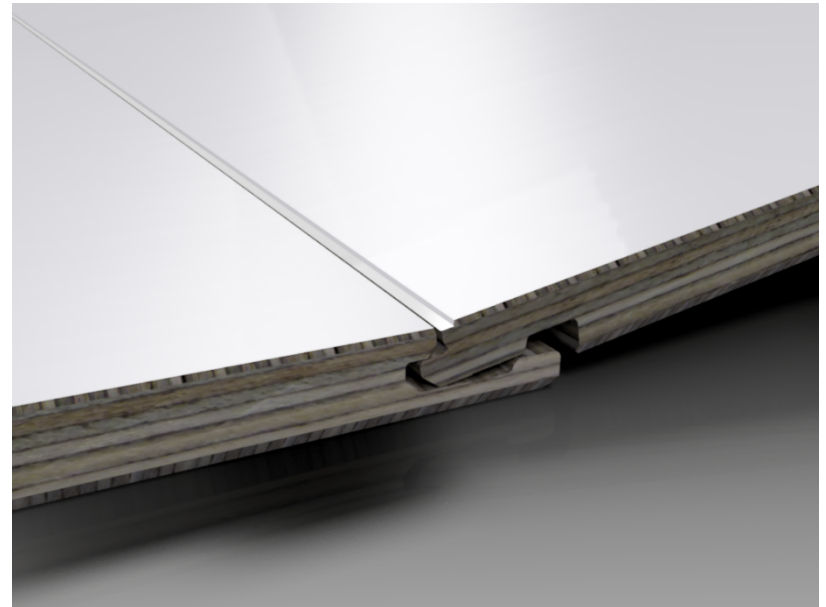




Sealing panel joints

When installing panels in wet zones the panel joints need to be sealed with approved sealant before connecting the panels.

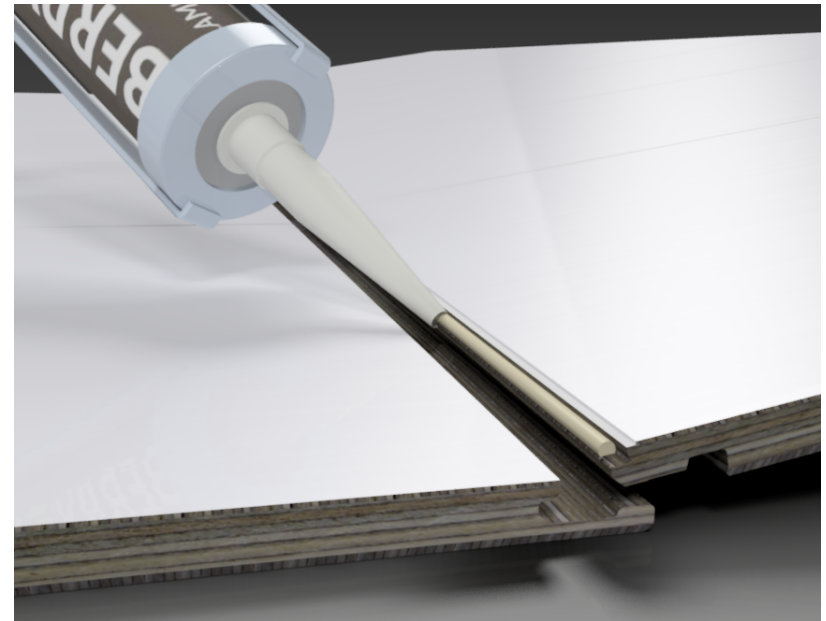
This chapter will show you how to seal the transition with sealant.





Step 1: Applying sealant

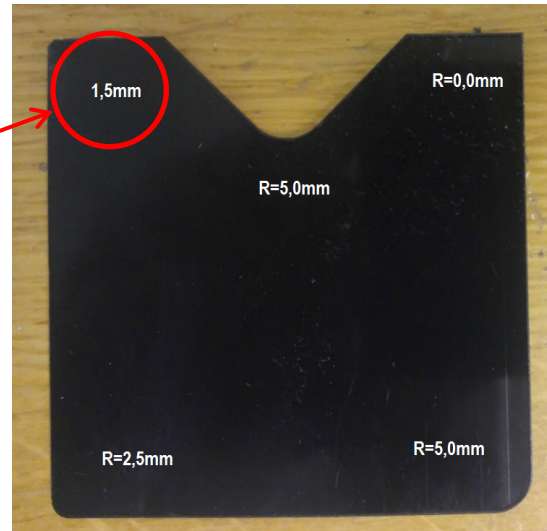
- Apply a string of approved sealant on top of the tongue (left side of the panel) before connecting the panels.
- Try not to apply too much sealant. If you do so, the panels can be difficult to connect.





Step 2: Removing excess sealant

- After you have connected a panel to another one, use for the panel joint the 1,5 mm radius on the sealant scraper to remove excess sealant in the joint between panels.





Sealing base profiles

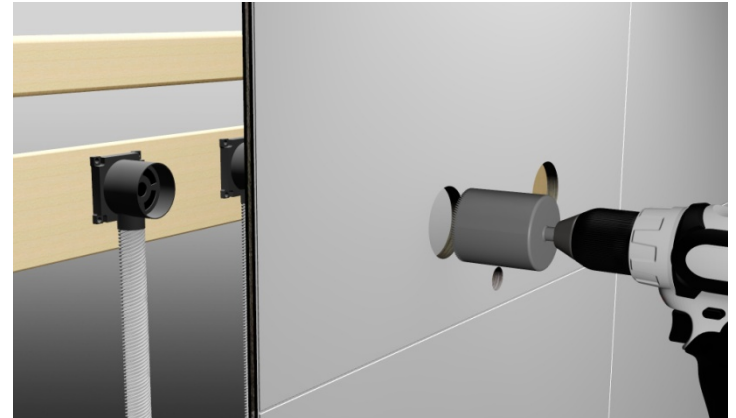
- After finished installation of Wall & Water panels, use approved sealant to make the bottom edge water resistant.
- Use masking tape on the bottom edge of the panels for best result.
- Use the straight edge on the sealant scraper to remove excess sealant.





Pipe implementation

- After cutting out holes for pipes and pipe/electrical boxes, use approved sealant to seal the transitions.
- Single pipes are secured by using sealant around the pipes.
- The boxes have a cuff/sealing that needs to be sealed/glued against the panel.



Excellence covered by people

Delight our Customer • Strive for Excellence • Focus on People • Create added Value • Act with Integrity